

Message Text

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21

ORIGIN COME-00

INFO OCT-01 CIAE-00 INR-10 NSAE-00 RSC-01 DODE-00 EB-11

TRSE-00 EUR-25 IO-14 AEC-11 ISO-00 /073 R

DRAFTED BY COMMERCE/OEA:CSEASWORD:MAR

APPROVED BY EB/ITP/EWT:JMGREGORY, JR.

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R 072121Z MAY 74

FM SECSTATE WASHDC

TO USMISSION OECD PARIS

C O N F I D E N T I A L STATE 093998

EXCON

E.O. 11652: XGDS-1

TAGS: ESTC, COCOM, US, RO

SUBJECT: US JIG GRINDERS AND INDEXING TABLES TO ROMANIA -
IL 1016

REFS: A. COCOM DOC(74)612

B. COCOM DOC(74)621

C. OECD PARIS 8161

US AUTHORITIES BELIEVE THAT THE GERMAN AND FRENCH DELS
MIGHT BE CONFUSING THE TYPE G18 PRECISION JIG GRINDERS SUB-
MITTED UNDER REFDOC A WITH THE TYPE M18 MEASURING MACHINE.
G18 AND M18 ARE BOTH MADE BY THE SAME FIRM. US AUTHORITIES
WISH TO CONFIRM THAT THE ERROR RATE OF THE G18 IS 1/30
MILLIONTH OF AN INCH AND THEREFORE IT IS CAUGHT BY VIRTUE
OF THE SPINDLE HEAD RPM PARAMETER RATHER THAN ANY TEST
OF PRECISION WHICH MIGHT APPEAR ELSEWHERE IN THE LIST.
THE GRINDER IS DESIGNED FOR PRODUCTION, INSPECTION, AND
LABORATORY APPLICATIONS. IT DOES NOT REQUIRE USE OF AIR-
CONDITIONED ENVIRONMENT AS SUGGESTED BY THE FRENCH DEL IN
PARA- 5 OF DOC(74)621, NEVERTHELESS G18 GRINDERS WILL COME
CLOSER TO ACHIEVING DESIGNED ACCURACIES IN CONTROLLED EN-
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VIRONMENTS. BOTH G18 AND M18 ARE DC MOTOR DRIVEN LEAD

SCREWS NOT SERVOMOTORS AS SUGGESTED BY THE FRENCH DEL. M18
REQUIRES AIR-CONDITIONED, DUST-FREE ENVIRONMENT. ACCURACY
OF M18 IS FIFTEEN MILLIONTHS OF AN INCH IN ONE INCH MAKING
ITS ACCURACY TWICE AS GOOD AS THAT OF THE G18. M18 IS PRI-
MARILY USED IN LABORATORY APPLICATIONS.

THE BRITISH DELEGATE'S QUESTION CONCERNING THE REASON WHY
IT HAD BECOME NECESSARY TO SUBMIT THE PROPOSAL ONLY THREE
DAYS BEFORE ITS SHIPPING DATE WAS ANSWERED IN THE FINAL
PARAGRAPH OF STATE 58334 WHICH INDICATES THAT DELAY WAS
OCCASIONED FOR RESPONSE TO GOVERNMENT INQUIRES FOR
INFORMATION CONCERNING THE END USER. DEL MAY EXPRESS GRAT-
ITUDE FOR THE PROMPT RESPONSE OF THE COMMITTEE WHILE NOTING
THAT THE US AUTHORITIES HAD BELIEVED THE PROPOSAL TO BE
QUITE MODEST BY VIRTUE OF EA TREATMENT FROM 1968 AND DELE-
TION IN 1972 OF SPECIFIC COVERAGE OVER JIG GRINDERS EXCEED-
ING 12 MILLIONTHS PRECISION. RUSH

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Message Attributes

Automatic Decaptioning: X
Capture Date: 01 JAN 1994
Channel Indicators: n/a
Current Classification: UNCLASSIFIED
Concepts: MACHINE TOOL INDUSTRY, INDUSTRIAL INSTRUMENTS, TOOLS, STRATEGIC TRADE CONTROLS
Control Number: n/a
Copy: SINGLE
Draft Date: 07 MAY 1974
Decaption Date: 01 JAN 1960
Decaption Note:
Disposition Action: RELEASED
Disposition Approved on Date:
Disposition Authority: GarlanWA
Disposition Case Number: n/a
Disposition Comment: 25 YEAR REVIEW
Disposition Date: 28 MAY 2004
Disposition Event:
Disposition History: n/a
Disposition Reason:
Disposition Remarks:
Document Number: 1974STATE093998
Document Source: CORE
Document Unique ID: 00
Drafter: CSEASWORD:MAR
Enclosure: n/a
Executive Order: X1
Errors: N/A
Film Number: D740111-0048
From: STATE
Handling Restrictions: n/a
Image Path:
ISecure: 1
Legacy Key: link1974/newtext/t19740567/aaaachzo.tel
Line Count: 77
Locator: TEXT ON-LINE, ON MICROFILM
Office: ORIGIN COME
Original Classification: CONFIDENTIAL
Original Handling Restrictions: n/a
Original Previous Classification: n/a
Original Previous Handling Restrictions: n/a
Page Count: 2
Previous Channel Indicators:
Previous Classification: CONFIDENTIAL
Previous Handling Restrictions: n/a
Reference: A. COCOM DOC(74)612
Review Action: RELEASED, APPROVED
Review Authority: GarlanWA
Review Comment: n/a
Review Content Flags:
Review Date: 19 APR 2002
Review Event:
Review Exemptions: n/a
Review History: RELEASED <19 APR 2002 by shawdg>; APPROVED <05 FEB 2003 by GarlanWA>
Review Markings:

Declassified/Released
US Department of State
EO Systematic Review
30 JUN 2005

Review Media Identifier:
Review Referrals: n/a
Review Release Date: n/a
Review Release Event: n/a
Review Transfer Date:
Review Withdrawn Fields: n/a
Secure: OPEN
Status: NATIVE
Subject: US JIG GRINDERS AND INDEXING TABLES TO ROMANIA - IL 1016
TAGS: ESTC, US, RO, COCOM
To: OECD PARIS
Type: TE
Markings: Declassified/Released US Department of State EO Systematic Review 30 JUN 2005